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# **ACS GASFLOW 25** GEOCOMPOSITE VOID FORMER

ACS GASFLOW 25 consists of a geotextile filter, thermally bonded on one side of a specially formulated cuspated HDPE (High Density Polyethylene) core, suitable for both active and passive venting systems.

### GEOTEXTILE

Type Material		Non woven continuous filament needle punched and heat trea Polypropylene		
Mass/unit area	(g/m <sup>2</sup> )	140	BSEN 965:1995	
Thickness at 2kPa	(mm)	1.2	BSEN 964-1:1995	
U.V. resistance	1000000	Excellent and 100% stabilised		
Tensile strength long/cross	(kN/m)	7/9	BSEN ISO 10319:1996	
Elongation at break long/cross	(%)	80/35	BSEN ISO 10319:1996	
Pore size 090	(micron)	100-150	BS 6906 (2)	
Gas Flow at 100mm	(l/m²/s)	15,000	GAS TEST	
Puncture resistance	(N)	1400	BSEN ISO 12236:1996	
Tear resistance	(N)	200	ASTM D4533-85	
Bacteria/chemical resistance		Superior and highly resistant to all common chemicals		

#### CORE

Type		Single Cuspated (Dimpled)		
Material		Gas resistant HDPE (High Density Polyethylene)		
Mass/unit area	(g/m <sup>2</sup> )	1250	BSEN 965:1995	
Impact resistance		Excellent (even at low temperatures)		
Bacteria/chemical resistance	ical resistance		Superior and highly resistant to all common chemicals	

# COMPOSITE

Creep resistance		Less than 6% in 100,000 hours		
Intrinsic permeability	(m <sup>2</sup> )	1.03 x 10°5	DoE	
Forcheimer term	(s/m)	18.0	DoE	
Porosity		0.82	DoE	
Equivalent clear void	(mm)	13	DoE	
Thickness at 2kPa	(mm)	25	BSEN 964-1:1995	
Tensile strength long/cross	(kN/m)	13/15	BSEN ISO 10319:1996	
Elongation long/cross	(%)	60/30	BSEN ISO 10319:1996	
CBR puncture resistance	(N)	3,500	BSEN ISO 12236:1998	
Life Expectancy	(yrs)	120		
Working temperature	(°C)	-20 to 80		
Chemical resistance		Superior and excellent resistance to all common chemicals		
Bacteria/fungi		Does not support of		
Compatibility with gas membranes		Fully compatible. The composite has a flat side in contact with the gas membrane to keep long term contact stresses to an absolute minimum.		
Health, safety, environment		INERT. No known	health hazard. No precautions necessary	

## NOTE

- 1) The geotextile is bonded to the core to prevent intrusion into and blockage of the gas passageways under the action of pressure of backfill material.

  The values given are indicative and correspond to nominal results obtained in our
- laboratories and testing institutes. The right is reserved to make changes without notice at any time.
- 3) Gasflow 25 has approx 6x the flow performance of 20mm gravel ballast.
- 4) Allowable tolerances are +/- 10% of the typical value.
- 5) Refer to separate sheets for fixing instructions, full range of fittings and packing dimensions. ACS Gasflow 25